Transferable Lifetime Warranty





Your Warranty Protection

North Star Manufacturing (London) Ltd. builds vinyl windows and doors to meet or exceed industry standards. Our products are tested and certified by Canadian Standards Association and comply with American Architectural Manufacturers Association standards. North Star guarantees its vinyl windows and doors against faults in manufacturing and defective materials through a transferable lifetime warranty. This document contains the entire agreement between all parties regarding this warranty. No other warranties expressed or implied are contained in this warranty.



- Lifetime Warranty On White Window And Patio Door Frames And Sashes
- 20-Year Warranty on Interior and Exterior Coloured Laminates
- 20-Year Warranty On Aluminum-Clad Window Frames And Sashes

North Star frames and sashes will not fade, discolor, blister, peel, flake, corrode, contract or distort beyond industry standards.

Corner welds on colored windows may fade over time. Color touch-up is the responsibility of the home owner.

Lifetime Warranty On Hardware

Window hardware is covered by a lifetime warranty. Patio door hardware is covered for a period of five (5) years.

Limited Lifetime Warranty On Super Spacer® Sealed Units

North Star insulated glass sealed units with Super Spacer® are covered by a lifetime warranty against failure of the sealed unit. A sealed unit failure is defined as a loss of the seal between the glass and Super Spacer resulting in moisture or dust infiltrating the air space between the opposing glass surfaces. Under no circumstance is broken or cracked glass covered under warranty.

- Replacement sealed units installed under warranty in North Star windows and patio doors retain the remainder of the original glass warranty
- Sealed units installed in non-North Star products are warranted against seal failure for one year
- Sealed units with blinds between the glass are warranted for 10 years against seal failure and mechanical failure

What You Need to Know

Repair Or Replacement

North Star's obligation is limited to repairing or replacing a product it deems to be defective. North Star shall have a reasonable time to remedy any defect and the owner will provide reasonable and friendly assistance. No compensation will be provided for loss of time, inconvenience, commercial loss, or special consequential or other damages. If an identical replacement part is not available, North Star may use parts of comparable or greater quality.



Dates And Transfers

This warranty takes effect on the date of the North Star invoice. The warranty is transferable to a second owner only. To activate the warranty for a second owner, the Certificate of Warranty Transfer must be completed and mailed to North Star with an administration fee of \$113 (including HST).

Bay And Bow Windows

Proper installation and insulation are critical for ensuring proper performance. All bay and bow windows must be securely supported with a knee brace, or a North Star hanger support system. Bay and bow windows require a roof or enclosure to protect it from the elements.

Glass

According to the Canadian Glazing Standards Board (CGSB) for glazing quality glass, defects such as minute bubbles, eyes, crystals and/or scratches are normal and inherent to any manufactured glass product. These minor defects are not warranted. North Star warrants that the glass utilized in its window and patio door products has been manufactured in accordance with the Canadian Glazing Standards Board for glazing quality glass.

Warranty Exceptions

North Star Will Not Assume Liability For:

- Labor costs of any kind, for any reason, including removal, replacement and/or reinstallation of any product which may require service
- Defects or damage attributed to installation, normal weathering, accidents, fire, flood or other acts of God, vandalism, riot or civil disorder, misuse, abuse by harmful fumes, vapors or chemical pollutants in the atmosphere, mildew, building settlement or structural failure of walls or foundations
- Stresses from localized heat that leads to excessive temperature differentials over glass or vinyl
- 4. Damage from cleaning with harmful solvents
- 5. Vinyl parts that have been painted or coated (which, unless factory applied, is not warranted)
- 6. Warping, distortion or damage caused by excessive heat buildup as the result of insufficient ventilation, or the application of any liquid, plastic or other coating to the glass
- Corrosion to metal parts in applications within
 kilometres or 2 miles of a body of salt water
- Screen damage due to normal wear and tear, misuse or abuse
- Condensation due to humidity within the structure, or resulting from interior or exterior temperature differentials (See our website or contact your dealer for information)
- 10. Vent stops
- 11. Glass breakage or cracking
- 12. Natural variations in wood products such as those used in bay and bow windows, jamb extensions, etc.
- 13. Tinted films applied to glass other than 3M Residential Window Film (Only 3M Window Film applied by an authorized 3M dealer is recommended for use on North Star products and is subject to the 3M Residential Window Film warranty provisions)
- 14. Tarnish on patio door hardware
- 15. Any occurrence beyond North Star's control

CERTIFICATE OF WARRANTY Transfer to Second Owner

CERTIFICATE OF COVERAGE

This certificate must include the serial number found on the North Star / CSA Warranty Label affixed to the window, door or between the glass.	This certificate must include the serial number found on the North Star / CSA Warranty Label affixed to the window, door or between the glass.
(first 6 digits of the serial number imprinted on the window label)	(first 6 digits of the serial number imprinted on the window label)
This certificate is to be completed by the second owner, and mailed to North Star Manufacturing within thirty (30) days of transfer, along with an administration fee of \$113 (including HST).	This certificate is to be completed by the dealer, signed by the purchaser, and mailed to North Star Manufacturing within thirty (30) days of completed installation.
Second Owner	Original Purchaser
Signature	Signature
Property Address	Property Address
City, Prov. / State	City, Prov. / State
Postal / Zip Code	Postal / Zip Code
Home Phone ()	Home Phone ()
Email	Email
Date of Transfer	Date of Installation
Original Owner's Name	Dealer Name
Date	Date

Complete your warranty form online www.northstarwindows.com/warranty



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This information assists us in understanding your reasons for purchasing North Star Vinyl Windows. Please take a few minutes to complete the following questions:

How did you hear about North Star Vinyl Windows?		
2.	How did you select your dealer? Referral Yellow Pages TV Radio Newspaper Advertising Flyer North Star Website	
3.	Where will the windows be used? New home New addition Renovation	
4.	What is the approximate age of your home:	
5.	(years) How long have you owned this home:	
	(years)	
6.	Please indicate your age group:	
	Under 35 35-45	
	46-55 Over 55	
All information obtained as a result of this documentation is confidential, and will not be disclosed to any third party without the written consent of the applicant, in accordance with the Personal Information Protection and Electronic Documents Act. The company acknowledges that it is aware of all applicable Canadian laws regarding the protection of personal information collected, used or disclosed in connection with commercial activities, and the company shall comply, and shall cause all representatives to comply with such applicable laws.		



Please enclose in an envelope and mail to:

North Star Manufacturing 40684 Talbot Line St. Thomas, Ontario N5P 3T2

Attention: Warranty Department

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Attention: Warranty Department

Thank You

Since 1985, North Star has been an industry leader in the manufacture of vinyl window and door products. We have earned a reputation for leadership, innovation and production of window and door products of impeccable quality.

For more information about North Star's complete line of windows and doors or to ask about our warranty coverage, please contact one of our qualified dealers or visit our web site at www.northstarwindows.com.

Thanks again for choosing North Star.

To Make A Claim

Notify the original dealer or distributor in writing within 30 days of a defect appearing.

Include the following information:

- name and address of the owner
- date of installation
- brief description of the defect
- serial number on the warranty label affixed to our product



NORTHSTARWINDOWS.COM